

Safety Data Sheet

According to Hazard Communication Standard (29 CFR 1910.1200)

Version 2.0

Issue date: 07/29/2024

Revision date: 07/29/2024 SDS record number: CSSS-TCO-010-132026

1. Product and Company Identification

Material name **PETG**

CAS# See section 3

Product code

Product use 3D Printing Filament

Manufacturer/Supplier

Supplier(Manufacturer): Overture 3D Technologies LLC

Address: 10777 WESTHEIMER RD, SUITE 159, HOUSTON, 77042, TX, US

Contact person(E-mail): service@overture3d.com

Telephone: +19124418907

Fax:

Emergency telephone Number: +19124418907

2. Hazards identification

GHS classification

Not classified **Physical hazards** Not classified **Health hazards Environmental hazards** Not classified

GHS label elements

Hazard Pictograms No hazard pictogram is used.

Signal word No signal word is used.

Hazard statement Not applicable.

Precautionary statement

Prevention Not applicable. Response Not applicable. Not applicable. **Storage Disposal** Not applicable. Other hazards Not available.

3. Composition / Information on Ingredients

This product does not contain hazardous ingredients above cut-off value according to HCS2012.

4. First Aid Measures

First aid procedures

None expected to require first aid measures. Flush with running water for at least Eye contact

15 minutes. If irritation persists get medical attention.

None expected to require first aid measures. Wash thoroughly with soap and water. Skin contact

Get medical attention in the unlikely event that irritation persists.

None expected to require first aid measures. If breathed in, remove victim to fresh Inhalation

air and keep at rest in a position comfortable for breathing. If you feel unwell, seek

Ingestion Immediate first aid is not likely to be required. A physician or poison control center

can be contacted for advice.

Material name: PETG SDS US 1/5 Notes to physician Treat symptoms.

5. Fire Fighting Measure

Flammable properties Not available.

Extinguishing media

Suitable extinguishing media Water spray, alcohol-resistant foam, dry powder, or carbon dioxide.

Avoid using DC water to extinguish fire, so as to avoid material splashes and fire Unsuitable extinguishing media

Firefighting equipment/instructions Wear self contained breathing apparatus for fire fighting if necessary.

Hazardous combustion products Carbon oxides.

6. Accidental Release Measures

Personal precautions Use personal protective equipment. Ensure adequate ventilation. Evacuate

personnel to safe areas.

Environmental precautions Avoid disposing into drainage/sewer system or directly into the aquatic

environment.

Methods for cleaning up Sweep up and shovel into suitable containers. Clean up affected area.

7. Handling and Storage

Ensure good ventilation/exhaustion at the workplace. Wash thoroughly after Handling

handling.

Store in cool place. Keep container tightly closed in a dry and well-ventilated place. Storage

Containers which are opened must be carefully resealed and kept upright to

prevent leakage.

8. Exposure Controls / Personal Protection

Occupational exposure limits This product has no PEL, TLV, or other recommended exposure limit.

Biological limit values No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls: Handle in accordance with good industrial hygiene and safety practice. Wash

hands before breaks and at the end of workday.

Individual protection measures, such as personal protective equipment:

Eye / face protection No special protection required. Skin protection No special protection required. Respiratory protection No special protection required.

General hygiene Wash hands, forearms and face thoroughly after handling chemical products,

considerations before eating, smoking and using the lavatory and at the end of the working period.

9. Physical & Chemical Properties

Appearance

Solid Physical state Form Solid

Color **Transparent** Odor Odorless **Odor threshold** Not available Not available Vapor pressure Not available Vapor density Not available Not available **Boiling point**

Melting point/Freezing point 220°C

SDS US Material name: PETG 2/5 Solubility (water) Insoluble

Relative Density 1.2

Not available Flash point Partition coefficient Not available Flammability limits in air, upper, %by volume Not available Flammability limits in air, lower, % by volume Not available Not available **Auto-ignition temperature** voc Not available Percent volatile Not available Molecular Formula Not available

Other data

Molecular Weight

Not available Viscosity **Dissociation constant** Not available

10. Chemical Stability & Reactivity Information

Reactivity The substance is stable under normal storage and handling conditions.

Not available

Chemical stability Material is stable under normal conditions.

Conditions to avoid Incompatible materials. Incompatible materials Strong oxidizing agents.

Hazardous decomposition products Carbon oxides.

No hazardous reactions known. Possibility of hazardous reactions

11. Toxicological Information

Toxicokinetics, metabolism and distribution:

Non-human toxicological data: Not available

Information on toxicological effects:

Acute toxicity:

LD50(Oral, Rat): Not available LD50(Dermal, Rabbit): Not available Not available LC50(Inhalation, Rat): Skin corrosion/Irritation: Not classified Not classified Serious eye damage/irritation: Respiratory or skin sensitization: Not classified Germ cell mutagenicity: Not classified Carcinogenicity: Not classified Not classified Reproductive toxicity: STOT- single exposure: Not classified STOT-repeated exposure: Not classified Aspiration hazard: Not classified

12. Ecological Information

Toxicity:

Acute toxicity		Time	Species	Method	Evaluation	Remarks
LC50	N/A	96h	Fish	OECD 203	N/A	N/A
EC50	N/A	48h	Daphnia	OECD 202	N/A	N/A
EC50	N/A	72h	Algae	OECD 201	N/A	N/A

Persistence and degradability: Not available.

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SDS US

Bioaccumulative potential: Not available. Mobility in soil: Not available. Results of PBT&vPvB assessment: Not available. Other adverse effects: Not available.

13. Disposal Considerations

Disposal instructions Dispose of contents/container in accordance with

local/regional/national/international regulations.

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even

after container is emptied.

14. Transport Information

DOT

Basic shipping requirements:

UN number Not regulated Proper shipping name Not regulated **Hazard class** Not regulated Not regulated Packing group

Environmental hazards No

IATA

UN number Not regulated UN proper shipping name Not regulated Not regulated Transport hazard class(es) Not regulated Packing group

Environmental hazards No

IMDG

UN number Not regulated UN proper shipping name Not regulated Transport hazard class(es) Not regulated Packing group Not regulated

Environmental hazards No

15. Regulatory Information

US federal regulations

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical No

SARA 313 (TRI reporting)

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Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

16. Other Information

Health: 0 **HMIS®ratings**

Flammability: 1

Physical hazard: 0

Health: 0 **NFPA** ratings

Flammability: 1

Instability: 0

The information in the sheet was written based on the Disclaimer

experience currently available.

07-29-2024 Issue date

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